

WE CLAIM:

1. A method of making a golf club head, comprising:
 - 5 preparing a metal casing including a front open end which defines an opening;
 - preparing a striking plate having a rear surface to be bonded to said front open end;
 - 10 placing said striking plate over said front open end by contacting said rear surface with said front open end, thereby creating a clearance between said rear surface and said front open end and around said opening;
 - 15 positioning a brazing material on one of said rear surface and said front open end externally of and immediately adjacent said clearance; and
- 15 causing said brazing material to melt and to flow into said clearance through a capillary action, thereby forming a layer of said brazing material between said rear surface and said front open end.
2. The method as claimed in Claim 1, wherein said brazing material is positioned by being seated against one of said rear surface and said front open end externally of said opening.
- 20 3. The method as claimed in Claim 2, further comprising the step of adding said brazing material to said clearance when the amount of said brazing material in said clearance is insufficient, wherein an additional amount of said brazing material is positioned on one of said rear surface

and said front open end externally of said clearance and is heated to flow into said clearance by a capillary action.

4. The method as claimed in Claim 1, wherein said brazing
5 material has a melting point which is lower than the melting points of said striking plate and said casing.